The Amazing World of Coro

This document can only be hosted at holidaycoro.com

David Moore © 2012



What is "Coro"?

- Coro = Corrugated
- Corrugated plastic
- Trade name of "CoroPlast"
- Also know as Corex outside the US
- Like card board but plastic instead of paper about 100x stonger
- straight flutes instead of waves (normally)
- Generally produced from polypropylene plastic



Polypropylene Plastic

- Working Temperature range:
 - -17f to +160f
- Melting point of 324f
- Not flammable until 600f
- Nearly zero water absorption
- Minimal expansion and contraction
- Resistant to most acids and chemicals
- Stiff but flexible



Common Sizes/Colors

- Most common color is white (semi-translucent like a milk jug)
- Second most common color is black no light transmission
- Other colors: "natural/clear", Red, Green, Blue, Yellow, Purple, brown, orange and more (often hard to find)
- Normal sheet sizes are:
 - 4ft x 8ft
 - 4mm (.16") thick



"Other" Coro

- Coro comes in many thicknesses as thick as 25mm (1")
- Coro faced with other materials
 - Aluminum
 - Fabric
- Non-vertical flutes
- Other plastics (acrylic)





Benefits of Coro

- Light weight only 7 pounds per 4' x 8' x 4mm sheet
- White coro is a great diffuser of light
- Designed for outdoor use (usually)
- Very strong in tension
- Ability to "grab" inserted items (such as light bulbs) without damage



Common Uses

- **Hobbies**
 - Airplanes
 - Holiday displays
 - Bikes (flarings)
 - Pet cages
- Signs (indoor and Outdoor)
- Construction (flooring protection, temporary walls, temporary structures)
- Shipping Containers (USPS, Food)
- Lighting and furniture











Holiday Decoration Uses

- Cutouts
- Radio signs
- Animated mini light displays
- RGB diffusers
- 3D coro







How to purchase

- Coro pricing varies by plastics cost
- 4'x8'x4mm
 - Reseller bulk cost is around \$8-9 for white/black (black is usually a bit more)
 - Individual sheets are reasonable at \$13-18 each for white/black
 - Colors or natural at 20-30% markup
- Post on forum for vendor contacts in your area
- Distributors Call, no internet pricing usually
- Sign shops (high prices)



Gluing Coro

- The best method is hot glue
- Allows 90 degree angle sections of coro to be glued together – 3D coro
- Recommended hot glue:
 Ad tech Multi-Temp
 - Holidaycoro.com/Amazon.com/Wal-Mart
- Adjustable temp hot glue guns allow you to set the working "open" time





Mechanically Fastening Coro

- Coro to itself
 - Drywall anchors
 - Zip Ties
- Coro to Wood
 - Screws and washers
 - Staples & Nails
- Coro to poles and other
 - Zip Ties & velcro
 - Grommets (using rope/zip ties)











Painting Coro

- Try to source coro that has been corona treated – this makes it easier for paints to adhere to the coro
- Preferred Plastic paints such as Krylon Fusion



- Can also use acrylic and water based paints
- Make sure to clean the surface with rubbing alcohol to remove oils



Cutting Tools – Hand

 CoroClaw – cuts along the flutes either half way or completely thru



- Sharp Knife It is important that your knife be sharp.
 We recommend using break-off knife blades
- T-Square For making clean
 90 degree cuts





CoroClaw Cuts

- Angles Cutting halfway through material forms a living hinge
- Curves Cutting one face multiple times
- Removing one side Reduces diffusion and allows more light to pass through the coro



Cutting Tools - Power

- Roto-zip
- Jig Saw
- Soldering Iron For making holes
- Drill For making holes



Q&A

- Uses you've found for it?
- What about RGB?

